

## Technical Data Sheet (TDS)

### 1. Product Overview

- Product Name: 萘普生
- English Name: Naproxen
- CAS Number: 22204-53-1
- Molecular Formula: C<sub>14</sub>H<sub>14</sub>O<sub>3</sub>
- Molecular Weight: 230.26 Da
- **Product Characteristics:** High-purity pharmaceutical grade naproxen, a classic arylpropionic acid non-steroidal anti-inflammatory analgesic (NSAID) with potent antipyretic effects; white odorless free-flowing crystalline powder, slightly soluble in water and soluble in common organic solvents; exerts anti-inflammatory, analgesic and antipyretic effects by selectively inhibiting cyclooxygenase-2 (COX-2) and reducing prostaglandin synthesis; mild gastrointestinal irritation, good patient tolerance; stable under recommended storage conditions; compatible with most pharmaceutical excipients; meets USP/EP/BP pharmaceutical grade standards; suitable for the preparation of oral, topical and rectal anti-inflammatory analgesic pharmaceutical formulations.

### 2. Technical Specifications (Complies with USP/EP/BP & Pharmaceutical Industrial Standards)

Item	Specification
Appearance	White to off-white free-flowing crystalline powder
Assay (HPLC, dry basis)	≥ 99.0%
Melting Point	153-157°C (Capillary Method)
Loss on Drying	≤ 0.5%
Residue on Ignition	≤ 0.1%
pH Value (1% aq. suspension, 25°C)	5.0-7.0
Heavy Metals (Pb)	≤ 10 ppm
Heavy Metals (As)	≤ 2 ppm
Chloride (Cl <sup>-</sup> )	≤ 0.01%
Sulfate (SO <sub>4</sub> <sup>2-</sup> )	≤ 0.01%
Related Substances	≤ 0.5% (HPLC)
Total Aerobic Microorganisms	≤ 100 CFU/g
E. coli	Negative
Particle Size	≥95% passing 100 mesh
Water Solubility	Slightly soluble (0.07 g/100 mL, 25°C)
Organic Solubility	Soluble in ethanol/methanol/acetone/chloroform
Bulk Density	1.22-1.27 g/cm <sup>3</sup>
Hygroscopy	Slightly hygroscopic
Temperature Stability	Stable at 0-30°C (assay retention ≥98% for 36 months)
Light Stability	Stable under dark storage (assay retention ≥98% for 36 months)

### 3. Product Advantages

1. **High Purity & Pharmaceutical Grade:** Assay ≥99.0%, low related substances (≤0.5%), excellent batch-to-batch consistency; complies with USP/EP/BP global pharmacopoeia standards; meets GMP production requirements for pharmaceutical raw materials, ensuring high product quality and clinical application safety.
2. **Selective & Mild Efficacy:** Selectively inhibits COX-2, strong anti-inflammatory/analgesic/antipyretic effects with mild gastrointestinal irritation; better patient tolerance compared with traditional non-selective NSAIDs; suitable for long-term clinical use for chronic inflammatory diseases.



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3. **Good Formulability:** Soluble in common organic solvents; compatible with most pharmaceutical excipients (starch, lactose, microcrystalline cellulose, carbomer, glycerin); no chemical reaction with excipients; easy to process into various dosage forms with good formulation stability and no precipitation.
4. **Stable Quality & Long Shelf Life:** Slightly hygroscopic, no degradation under recommended storage conditions ( $\leq 25^{\circ}\text{C}$ , dry, dark); 36-month long shelf life for unopened products; easy to store and transport for industrial pharmaceutical production, reducing inventory loss and production cost.
5. **Mature Application System:** A classic clinical NSAID with decades of application experience; complete research data on pharmacology, toxicology and formulation; low research and development risk for pharmaceutical formulation development.
6. **Comprehensive Quality Control:** Full test items cover purity, impurities, heavy metals, microorganisms and physical and chemical properties; each batch is accompanied by a detailed Certificate of Analysis (COA); complete production traceability system from raw material procurement to finished product delivery.

## 4. Application Fields

- **Pharmaceutical Preparations:** Oral formulations (tablets, capsules, sustained-release tablets, oral suspensions) for chronic anti-inflammatory analgesia and antipyretic; topical formulations (gels, creams, liniments) for local pain and inflammation such as muscle soreness, joint pain and sports injuries; rectal suppositories for patients with poor oral tolerance or postoperative pain relief.
- **Pharmaceutical Research:** Research reagent for NSAID drug development, arylpropionic acid derivative synthesis and pharmaceutical formulation optimization research; COX-2 selective inhibitor mechanism research.

## 5. Usage Methods

### 5.1 Formulation Compatibility

- **Oral Formulations (Tablets/Capsules):** Mix with lactose/microcrystalline cellulose/starch at a ratio of 1:5-1:10; add disintegrant (croscarmellose sodium) and lubricant (magnesium stearate); compress into ordinary or sustained-release tablets, or fill into hard capsules; control processing temperature below  $60^{\circ}\text{C}$  to prevent active ingredient degradation.
- **Topical Gels/Creams:** Dissolve in ethanol/propylene glycol at a ratio of 1:8-1:12 to form a stock solution first; then mix with carbomer/glycerin/triethanolamine (for gels) or stearic acid/white petrolatum/Tween 80 (for creams); adjust pH to 5.0-7.0 to maximize formulation stability and transdermal absorption; use glass/plastic utensils to avoid metal contact.

## 6. Packaging & Storage

### 6.1 Packaging Specifications

- 100 g/bottle (pharmaceutical grade brown glass bottle, aluminum foil sealed, light-proof and moisture-proof)
- 1 kg/bag (pharmaceutical grade aluminum foil bag, vacuum sealed, light-proof)
- 5 kg/10 kg/drum (sealed HDPE drum with inner pharmaceutical grade aluminum foil bag, light-proof)
- 25 kg/drum (pharmaceutical grade fiber drum with inner vacuum-sealed aluminum foil bag, light-proof)
- **Custom Packaging:** 500 g/2 kg packaging is available for pharmaceutical customers (MOQ applicable) according to production and formulation development needs.

## 7. Safety & Protection

- The product is a pharmaceutical grade hazardous chemical; **only for use by trained professional personnel** (pharmaceutical production, formulation development and scientific research staff) with relevant operating qualifications.
- Wear **mandatory full personal protective equipment** during all handling, processing and preparation operations (chemical-resistant goggles + full face shield, nitrile rubber gloves  $\geq 0.18\text{mm}$  thick, N95 respirator, impermeable lab coat, protective shoes).